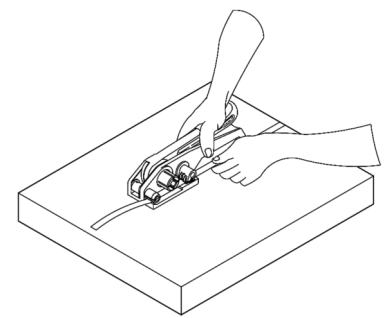


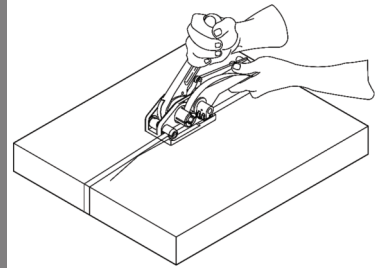
**1**

Take the tensioner in your right hand and depress the tensioning handle. Place the strap under the gripper so that it touches the bushing with the right hand edge - the end should protrude 2" beyond the tool. Release the tensioning handle.



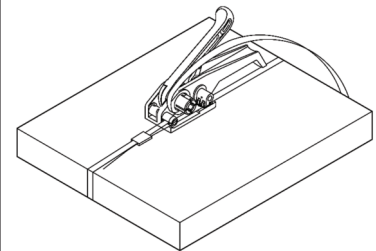
**2**

Insert the upper strap into the slot of the cutter mechanism and the windlass. Hold the tensioner with your left hand and move the tensioning handle back and forth with your right hand until the package is tightened.



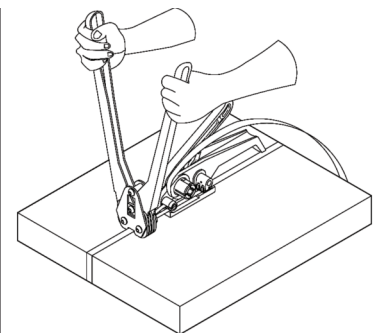
**3**

When proper tension is reached, place the seal open side down over both straps in the front of the tensioner.



**4**

Open the sealing levers completely and place the sealer squarely on the top of the seal. Press the sealing levers together to fully crimp the seal, then remove the sealer from the strap. Depress the tensioning handle to cut the strap, then still holding the tensioning handle down, pivot the tensioner to the right and remove it from the strap.



# TST30 & SGP12

## Operating Instructions

For more information on the complete range of Pacplus® strapping products, please contact your authorised Pacplus® distributor.